

Work Order ID 65907

Thursday, January 27, 2011 9:25:06 AM



Page 1

Item ID: D4020-3	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Mesh (350 Basket Short, Base)					
Start Date: 1/28/2011	Start Qty: 4.00		Cust Item ID:		
Required Date: 2/3/2011	Req'd Qty: 4.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>MF</u>	Date: <u>11-01-27</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4020	A								

100	FLOW WATER JET	0.00							
Shear	Memo	0.00							
Shear	1-Cut mesh at 56.00" (when mesh is on D4017-041 trim mesh to finish size if necessary)								

SAD
lpl 11.02.02

120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location: <u>WA</u>	0.00							
Packaging	Memo	0.00							
Packaging									

SAD
11-02-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D4020-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (350 Basket Short, Base)

Start Date: 1/28/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/3/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/02

mf

11-02-02

W/O:		WORK ORDER CHANGES					
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Picklist Print

Thursday, January 27, 2011 9:25:03 AM

Page 1

Work Order ID: 65907

Parent Item: D4020-3

Parent Item Name: Mesh (350 Basket Short, Base)

Start Date: 1/28/2011

Required Date: 2/3/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

615.6392

19.1516

80.63832



Expanded Metal Flat SS

SAD 17-02-02

Location

Loc Qty

Loc Code

MAT

615.639233

114809

78.622943

114853

11.80059

115012

280.963

115067

13.0125

115171

3.0394

115401

46.8795

115665

0.9216

115989

46.5313

116178

6.0471

116508

127.8213

7116768

D ~~80.63832~~ 80.6384

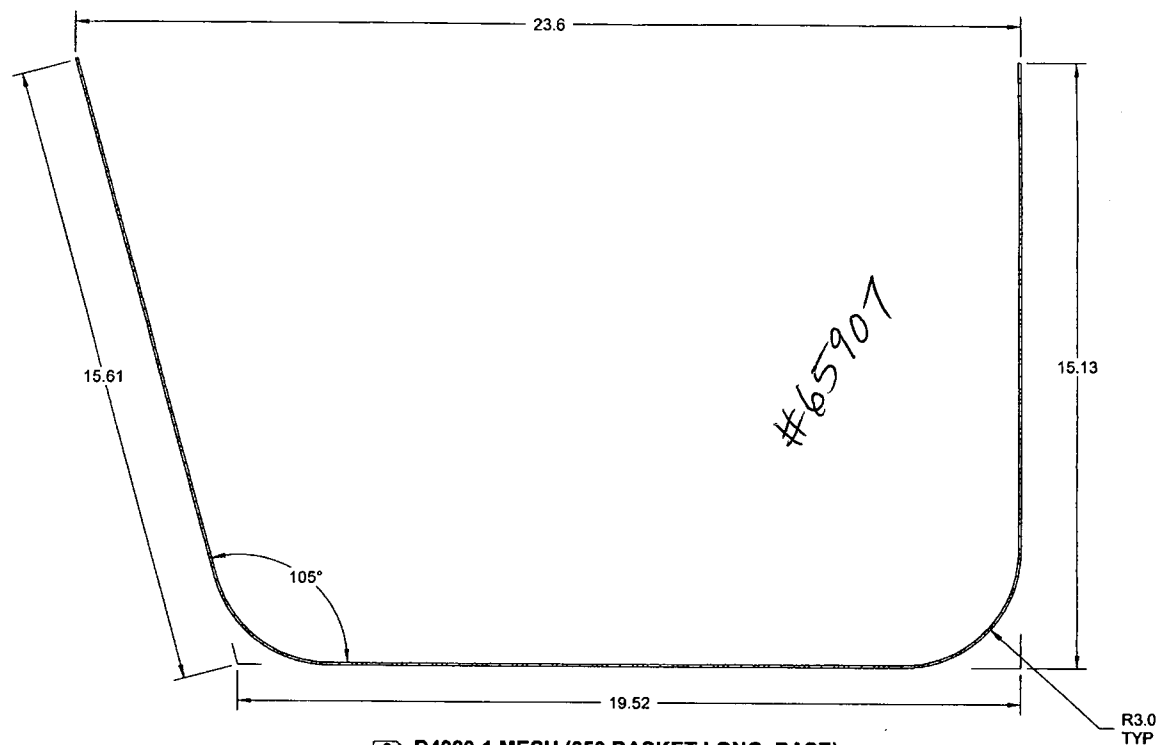
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9) **D4020-1 MESH (350 BASKET LONG, BASE)**
(SEE D4020-1F FOR LENGTH)

9) **D4020-3 (350 BASKET SHORT, BASE)**
(SEE D4020-3F FOR LENGTH)

RELEASED
2010-03-12

NOTES:

- 1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4020-1F & D4020-3F
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

A NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO. D4020	REV. A
MFG. APPR.	JPH	SHEET 1 OF 4	
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

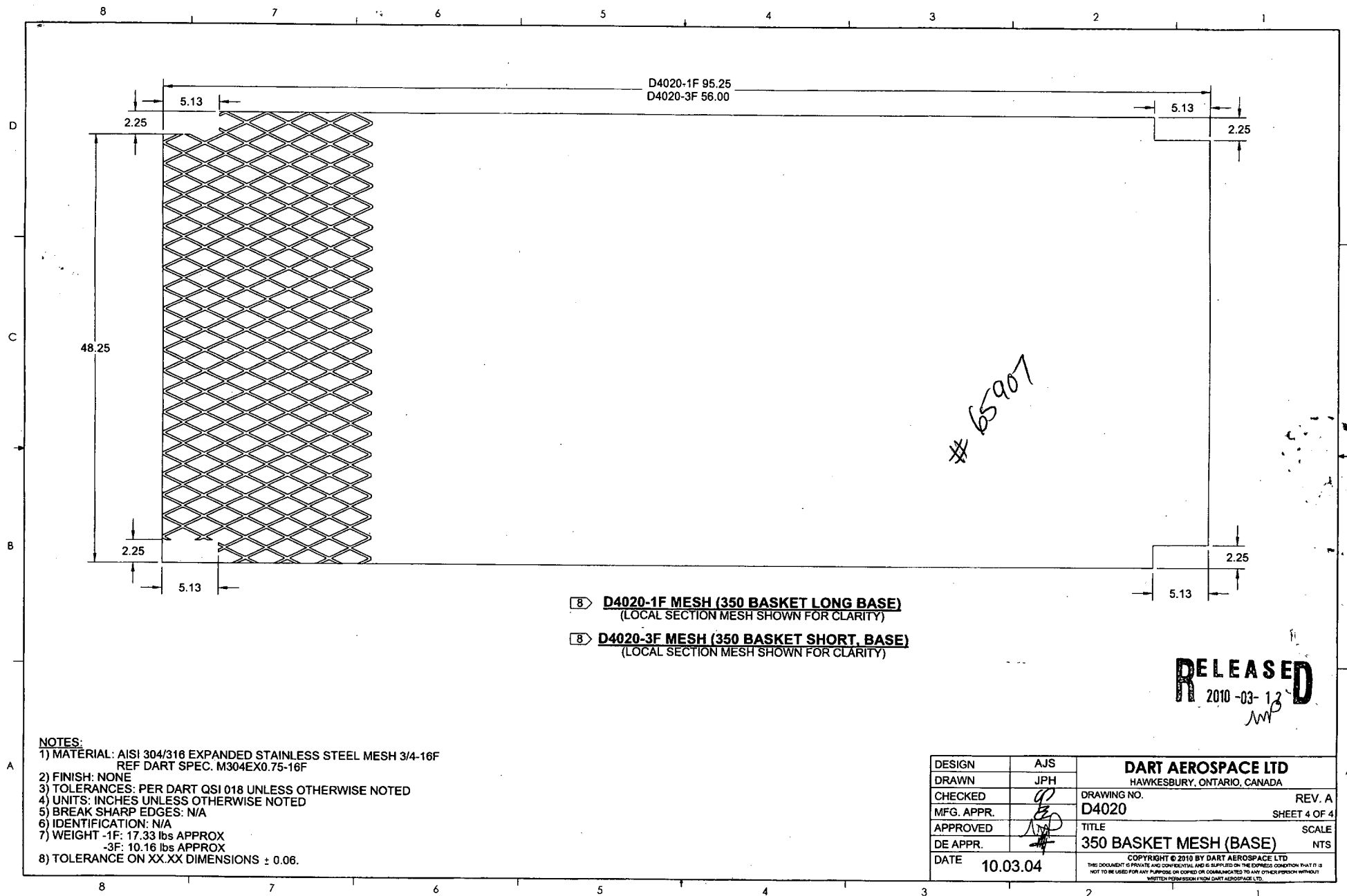
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